



MATERIAL SAFETY DATA SHEET

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Revision: i
Revision Date: April 14, 2006
Item No. 16163A , 30139-01 (23024)
Issue Date: Sept. 05, 2004

Manufacturer: **Chad Labs Corporation**
128 Research Drive
Milford, CT 06460 USA
(203) 877-3891

Section: I	PRODUCT IDENTIFICATION
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Trade Name: ButterGel™ Black Ink # 16163A (23024) & 30139-01 Color: Black
Chemical Family: N/A Formula: Proprietary

Section: II	HAZARDOUS INGREDIENTS
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Chemical Name:	CAS No.	Exposure Limits in Air		Other:
		ACGIH (TLV)	OSHA (PEL)	
2-phenoxyethanol	122-99-6	N/A		
2-(2-phenoxyethoxy) ethanol	104-68-7	N/A		

Section: III	PHYSICAL PROPERTIES
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Boiling Point: 425° F	Specific Gravity: (Water = 1) 1.1150 - 1.1550
Melting Point: N/A	Evaporation Rate (But. Acetate = 1) Approx. 0.005
Vapor Pressure: MM hg @ 20° C. 0.05	Water Solubility: Slight
Vapor Density: (Air =1) 4	Appearance: Black Viscous Liquid
Odor: Aromatic	Viscosity @ 25° C. : 1,600 ± 400 CPS
Observed Data: pH @ 25° C = 5.5 - 7.5,	

Section: IV	FIRE AND EXPLOSION
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Flash point: 221° F	Method Used: N/A
Flammable limits in air: Lower: 2.8%	Upper: 13.9%
Autoignition Temperature, F°.: None	
Fire Extinguishing Material:	Water Spray: X Foam: X
	Carbon Dioxide: X Dry Chemical:
	Other: _____

Special Fire Fighting Procedures: Fireman should be fitted with self-contained breathing apparatus to avoid inhalation of products of combustion

Unusual Fire and Explosion: None Known

Swallowed: N/A

Section: V	HEALTH HAZARD INFORMATION
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Symptoms of over exposure for each potential route of exposure:

Inhaled: Little hazard exists at room temperature

Eye Contact: May cause irritation Skin Contact: Colors the skin and may cause drying

Absorbed through skin: None expected Swallowed: None expected

Health effects or risks from exposure: Non-hazardous

Acute: None known

Chronic: None known

referred herein. The data in this MSDS relate only to the specific material designated herein and do not relate to use in combination with any other material or in any process.

End of MSDS